

Work Order ID 115051

Monday, March 17, 2014 2:39:36 PM

115051

Page 1

Item ID: D3456-1

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Washer

200
50
50

Start Date: 3/17/14 Start Qty: 50.00

Cust Item ID:

Required Date: 3/17/14 Req'd Qty: 50.00

Customer:

Reference:

Approvals: Process Plan: MLS Date: 14-03-18 Tooling:

Date:

Run Start ***NR1***

QC: Date: SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
----------	--------------

D3456	Rev A
-------	-------

100

0.00

100

PURCHASING

Purchasing

Memo

0.00

Purchasing

Issue P/O: 23463 P/N: 91525A120 per Dwg D3456 Possible
Supplier: McMaster-Carr Material release note is required

Cd 14/03/21 200

110

Receive & Inspect for Damage & Mat'l Certs

0.00

110

Packaging

Memo

0.00

Packaging

Ensure Material Release Note is attached

2001 Sp 14-3-20.

DAS
27
9-89

120

QC6- Inspect dimensions to drawing

0.00

120

QC

Memo

0.00

Quality Control

14/3/20

200

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/>	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>															
Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>															
Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>															
Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>																

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function	<input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence
		<input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge
		<input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other

Work Order ID 115051

Monday, March 17, 2014 2:39:36 PM

115051

Page 2

Item ID:	D3456-1	Accept	*N900040100*	Setup	Start	*NS1*
Revision ID:					Stop	*NS2*
Item Name:	Washer					
Start Date:	3/17/14	Start Qty: 50.00	*50*	Cust Item ID:		
Required Date:	3/17/14	Req'd Qty: 50.00	*50*	Customer:		
Reference:						

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	*NR1*
	QC:	Date:	SPC (Y/N):	Date:		Stop	*NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>ST046</u>	0.00							
130									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

200x DAS
28
9-89 14-03-26

1403-27

mf.
14-3-27

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/>	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>															
Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>															
Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>															
Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>																

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function	<input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence	<input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other
--	--	---	--

Monday, March 17, 2014 2:39:36 PM

Page 1

115051

D3456-1

Start Date: 3/17/14**Required Date:** 3/17/14

Start Qty: 50.00

Required Qty: 50.00

Comments: IPP A05.10.03New issueKJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
91525A120		Purchased	No			100	Each	0.0000	1	50 200			
91525A120 washer									**	200 x SP14-3-26.			

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/>	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>															
Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>															
Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>															
Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>																

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

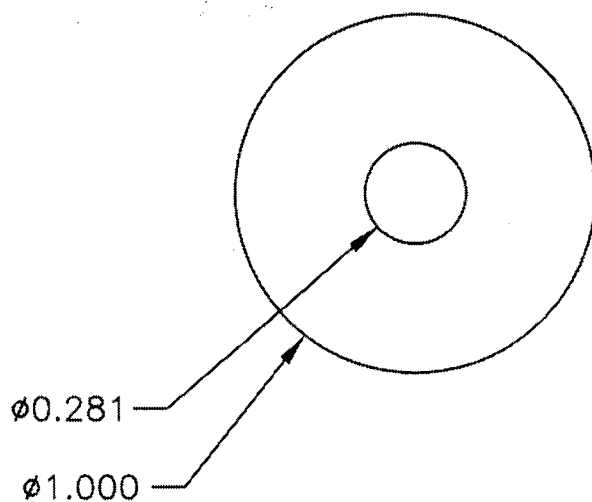
Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function	<input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence	<input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other _____ _____ _____
--	--	---	---



DESIGN CP	DRAWN BY CP	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3456	REV. A SHEET 1 OF 1
DATE 05.09.01		TITLE WASHER	SCALE 2:1
A	05.09.01	NEW ISSUE	

RELEASED
05-09-06 [Signature]

SPECIFICATION CONTROL DRAWING



D3456-1 WASHER

- 1) MATERIAL: 316 STAINLESS STEEL, 0.050" THICK
- 2) MAY PURCHASE McMASTER-CARR P/N 91525A120
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

115051 MJS
14-05-18

Copyright © 2005 by DART AEROSPACE USA, INC.

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO23463

Order Placed By
Chantal Lavoie

McMaster-Carr Number
1529877-02

Page 1

03/21/

Line	Description	Ordered	Shipped	LN:
3	91525A120 Type 316 Stainless Steel Large-Diameter Flat Washer, 1/4" Screw Size, 1" OD, .04"-.06" Thick, Packs of 25 Unit Price: \$6.66 Extended Price: \$53.28	8 Packs	8	2 - 702
4	92311A599 18-8 Stainless Steel Cup Point Set Screw, 5/16"-24 Thread, 5/8" Long, Packs of 50 Unit Price: \$10.80 Extended Price: \$54.00	5 Packs	5	2 - 696
6	67425T33 Modular Small-Parts Cabinet with Boxes, Plastic/Plastic, 16" HT, 15-1/4" WD, 14-3/4" DP Your Part Number: 71400-15 Unit Price: \$83.36 Extended Price: \$83.36	1 Each	1	8 - 117
7	7309T1 Mildew-Resistant Sponge, 3-1/2" X 6" X 1", Yellow, Packs of 6 Your Part Number: 71400-11 Unit Price: \$5.27 Extended Price: \$10.54	2 Packs	2	1 - 34
8	26565A173 Metric Left Hand High-Speed Steel Tap, 10 X 1.25 mm, D5 Pitch Diameter, Taper, 4 Flute Your Part Number: 71500-45 Unit Price: \$14.70 Extended Price: \$14.70	1 Each	1	2 - 513
9	26015A211 Metric High-Speed Steel Hand Tap, Taper, 10 X 1.25MM, D5 Pitch Diameter, 4 Flute Your Part Number: 71500-45 Unit Price: \$21.51 Extended Price: \$21.51	1 Each	1	2 - 510
11	60765A1 Cordless Stapler, with 2 Batteries, 30-Minute Charger, and Canvas Bag Your Part Number: 72000-45 Unit Price: \$471.66 Extended Price: \$471.66	1 Each	1	8 - 72

McMaster-Carr Supply Company
 200 Aurora Industrial Pkwy
 Aurora, OH 44202-8087 USA
 Phone: 330-995-5500 Fax: 330-995-9600
 E-Mail: cle.sales@mcmaster.com
 Employer Identification Number (EIN): 36-1458720

Invoice: 78144975
 Purchase Order: PO23463
 Release:
 McMaster-Carr Number: 1529877-02

ORIGINAL COMMERCIAL
INVOICE
 CERTIFICATE OF ORIGIN

Ultimate Destination:
 Dart Aerospace Ltd
 1270 Aberdeen St
 Hawkesbury ON K6A 1K7
 Canada

Shipped: 21-Mar-2014
 FOB: ORIGIN
 Shipper's Export Declaration (SED):
 NO EEI 30.36

Intermediate Consignee:

Bill To:
 Dart Aerospace Ltd
 1270 Aberdeen St
 Hawkesbury ON K6A 1K7
 Canada
 Tax Number:

Forwarding Agent:

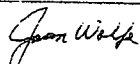
Billing Attention:
 Shipping Attention:
 Contact:

Line	Description	Qty & Unit	Unit Price	Extension
1	6605K56 Hook and Loop Cable Tie, Black Flame-Retardant Wrap Around, 24" L, 3/4" Width, Packs of 5 Country of Origin: United States Schedule B #: 392890 ECCN #: EAR99 NLR	4 PK	\$13.89	\$55.56
2	59915K274 PTFE-Lined Stainless Steel Ball Joint Rod End, 3/8"-24 Right-Hand Male Shank, 3/8" Ball ID, 1-1/4" L Thread Country of Origin: United States Schedule B #: 848330 ECCN #: EAR99 NLR	10 EA	\$17.14	\$171.40
3	91525A120 Type 316 Stainless Steel Large-Diameter Flat Washer, 1/4" Screw Size, 1" OD, .04"-.06" Thick, Packs of 25 Country of Origin: Taiwan Schedule B #: 731822 ECCN #: EAR99 NLR	8 PK	\$6.66	\$53.28
4	92311A599 18-8 Stainless Steel Cup Point Set Screw, 5/16"-24 Thread, 5/8" Long, Packs of 50 Country of Origin: Taiwan Schedule B #: 731815 ECCN #: EAR99 NLR This transaction is subject to McMaster-Carr Supply Company's terms and conditions of sale. No other terms and conditions of sale shall apply to this transaction. These commodities, technology, or software were exported from the United States in accordance with Export Administration regulations. Diversion contrary to US law is prohibited.	5 PK	\$10.80	\$54.00

Shipping Weight (in kgs): 19 Number of Packages: 1

Package Dimensions:
 51 X 97 X 51 CM = .249 CUBIC M

Invoice Amounts:
 Merchandise Amount: \$1,010.25
 Canadian GST: \$50.53
 Shipping Charges: \$22.30
 Total (in USD): \$1,083.08
 Payment Terms: 2% discount on merchandise only if paid within 10 days, net 30 days

Authorized Signature:  Date: 21-Mar-2014

Remit payment to:
 (by mail) McMaster-Carr Supply Company
 PO Box 7690
 Chicago, IL 60680-7690 USA
 (by wire transfer) Bank of America Illinois
 231 S LaSalle
 Chicago, IL 60697
 ABA 071000039 Account 86666-02021
 SWIFT BOFAUS3N

Name: Jason Wolfe Title: Operations Mgr. Page 1 of 2

McMaster-Carr Supply Company
200 Aurora Industrial Pkwy
Aurora, OH 44202-8087 USA
Phone: 330-995-5500 Fax: 330-995-9600
E-Mail: cle.sales@mcmaster.com
Employer Identification Number (EIN): 36-1458720

Invoice: 78144975
Purchase Order: PO23463
Release:
McMaster-Carr Number: 1529877-02

ORIGINAL COMMERCIAL
INVOICE
CERTIFICATE OF ORIGIN

Line	Description	Qty & Unit	Unit Price	Extension
6	67425T33 Modular Small-Parts Cabinet with Boxes, Plastic/Plastic, 16" HT, 15-1/4" WD, 14-3/4" DP 71400-15 Country of Origin: United States Schedule B #: 392690 ECCN #: EAR99 NLR	1 EA	\$83.36	\$83.36
7	7309T1 Mildew-Resistant Sponge, 3-1/2" X 6" X 1", Yellow, Packs of 6 71400-11 Country of Origin: United States Schedule B #: 401699 ECCN #: EAR99 NLR	2 PK	\$5.27	\$10.54
8	26565A173 Metric Left Hand High-Speed Steel Tap, 10 X 1.25 mm, D5 Pitch Diameter, Taper, 4 Flute 71500-45 Country of Origin: United States Schedule B #: 820740 ECCN #: EAR99 NLR	1 EA	\$14.70	\$14.70
9	26015A211 Metric High-Speed Steel Hand Tap, Taper, 10 X 1.25MM, D5 Pitch Diameter, 4 Flute 71500-45 Country of Origin: United States Schedule B #: 820740 ECCN #: EAR99 NLR	1 EA	\$21.51	\$21.51
10	9081T11 Premium Turn-Lock, Three-Blade Male Plug, NEMA L5-15 71400-40 Country of Origin: United States Schedule B #: 853669 ECCN #: EAR99 NLR	1 EA	\$16.58	\$16.58
11	60765A1 Cordless Stapler, with 2 Batteries, 30-Minute Charger, and Canvas Bag 72000-45 Country of Origin: Japan Schedule B #: 846729 ECCN #: EAR99 NLR	1 EA	\$471.66	\$471.66
12	60135A024 Staples for Electric and Manual Staplers, Galvanized Steel, 3/8" Staple Width, 9/16" Leg Length, Boxes of 5000 72000-45 Country of Origin: India Schedule B #: 830520 ECCN #: EAR99 NLR	2 BX	\$15.48	\$30.96
13	9209K551 22MM Panel Cutout Metal Switch Component, Short 2-Position Lever Actuator, Maintained, Black 71400-40 Country of Origin: Peoples Republic of China Schedule B #: 853890 ECCN #: EAR99 NLR	1 EA	\$13.94	\$13.94
14	4991T32 Tube with Angled Stem for 4.10/3.50-4, Tire for Air-Ride Wheel 71725-45 Country of Origin: Vietnam Schedule B #: 401390 ECCN #: EAR99 NLR	2 EA	\$6.38	\$12.76
	NOTE Line 11 is not packaged for shipment by air. By purchasing from McMaster-Carr Supply Company, you agree not to transport or permit others to transport purchased items except in accordance with U.S. law and any other applicable laws.			
	NOTE Tracking number(s) for this shipment: MFA003562717			

Number of Packages: 1

Page 2 of 2

DEPARTMENT OF HOMELAND SECURITY
U.S. Customs and Border Protection

**NORTH AMERICAN FREE TRADE AGREEMENT
CERTIFICATE OF ORIGIN**

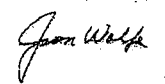
19 CFR 181.11, 181.22

1. EXPORTER NAME AND ADDRESS McMaster-Carr Supply Company 200 Aurora Industrial Pkwy Aurora, OH 44202-8087 USA TAX IDENTIFICATION NUMBER: 36-1458720		2. BLANKET PERIOD 	
3. PRODUCER NAME AND ADDRESS AVAILABLE TO CUSTOMS UPON REQUEST TAX IDENTIFICATION NUMBER:		4. IMPORTER NAME AND ADDRESS Dart Aerospace Ltd 1270 Aberdeen St Hawkesbury ON K6A 1K7 Canada TAX IDENTIFICATION NUMBER:	

5.	6.	7.	8.	9.	10.
DESCRIPTION OF GOOD(S)	HS TARIFF CLASSIFICATION NUMBER	PREFERENCE CRITERION	PRODUCER	NET COST	COUNTRY OF ORIGIN
1 6605K56 4 Packs Hook and Loop Cable Tie, Black Flame-Retardant Wrap Around, 24" L, 3/4" Width	392690	C	NO (2)	NO	US
6 67425T33 1 Each Modular Small-Parts Cabinet with Boxes, Plastic/Plastic, 16" HT, 15-1/4" WD, 14-3/4" DP	392690	C	NO (3)	NO	US
7 7309T1 2 Packs Mildew-Resistant Sponge, 3-1/2" X 6" X 1", Yellow	401699	B	NO (2)	NO	US
Invoice: 78144876 Purchase Order: PQ23463 Release: McMaster-Carr Number: 1629877-02					

I CERTIFY THAT:

- THE INFORMATION ON THIS DOCUMENT IS TRUE AND ACCURATE AND I ASSUME THE RESPONSIBILITY FOR PROVIDING SUCH REPRESENTATIONS. I UNDERSTAND THAT I AM LIABLE FOR ANY FALSE STATEMENTS OR MATERIAL OMISSIONS ON OR IN CONNECTION WITH THIS DOCUMENT;
- I AGREE TO MAINTAIN AND PRESENT UPON REQUEST, DOCUMENTATION NECESSARY TO SUPPORT THIS CERTIFICATE, AND TO INFORM, IN WRITING, ALL PERSONS TO WHOM THIS CERTIFICATE WAS GIVEN OF ANY CHANGES THAT COULD AFFECT THE ACCURACY OR VALIDITY OF THIS CERTIFICATE;
- THE GOODS ORIGINATED IN THE TERRITORY OF ONE OR MORE OF THE PARTIES, AND COMPLY WITH THE ORIGIN REQUIREMENTS SPECIFIED FOR THOSE GOODS IN THE NORTH AMERICAN FREE TRADE AGREEMENT AND UNLESS SPECIFICALLY EXEMPTED IN ARTICLE 411 OR ANNEX 401. THERE HAS BEEN NO FURTHER PRODUCTION OR ANY OTHER OPERATION OUTSIDE THE TERRITORIES OF THE PARTIES;
- THESE COMMODITIES, TECHNOLOGY OR SOFTWARE WERE EXPORTED FROM THE UNITED STATES IN ACCORDANCE WITH THE EXPORT ADMINISTRATION REGULATIONS. DIVERSION CONTRARY TO U.S. LAW IS PROHIBITED; AND
- THIS CERTIFICATE CONSISTS OF 1 PAGE(S), INCLUDING ALL ATTACHMENTS.

11a. AUTHORIZED SIGNATURE 		11b. COMPANY McMaster-Carr Supply Company	
11c. NAME (Print or Type) Jason Wolfe		11d. TITLE Operations Mgr.	
11e. DATE (MM/DD/YYYY) 03/21/2014	11f. TELEPHONE NUMBER	(Voice) +1-330-995-5500	(Facsimile) +1-330-995-9600

McMaster-Carr Supply Company
200 Aurora Industrial Pkwy
Aurora, OH 44202-8087 USA
Phone: 330-995-5500 Fax: 330-995-9600
E-Mail: cle.sales@mcmaster.com
Employer Identification Number (EIN): 36-1458720

Invoice: 78144975
Purchase Order: PO23463
Release:
McMaster-Carr Number: 1529877-02

ORIGINAL COMMERCIAL
INVOICE
CERTIFICATE OF ORIGIN

Ultimate Destination:
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Shipped: 21-Mar-2014 FOB: ORIGIN
Shipper's Export Declaration (SEE):
NO EEI 30.36

Intermediate Consignee:

Bill To:
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Tax Number:

Forwarding Agent:

Billing
Attention:
Shipping
Attention:
Contact:

Line	Description	Qty & Unit	Unit Price	Extension
1	6605K56 Hook and Loop Cable Tie, Black Flame-Retardant Wrap Around, 24" L, 3/4" Width, Packs of 5 Country of Origin: United States Schedule B #: 392690 ECCN #: EAR99 NLR	4 PK	\$13.89	\$55.56
2	59915K274 PTFE-Lined Stainless Steel Ball Joint Rod End, 3/8"-24 Right-Hand Male Shank, 3/8" Ball ID, 1-1/4" L Thread Country of Origin: United States Schedule B #: 848339 ECCN #: EAR99 NLR	10 EA	\$17.14	\$171.40
3	91525A120 Type 316 Stainless Steel Large-Diameter Flat Washer, 1/4" Screw Size, 1" OD, .04"-.06" Thick, Packs of 25 Country of Origin: Taiwan Schedule B #: 731822 ECCN #: EAR99 NLR	8 PK	\$6.66	\$53.28
4	92311A599 18-8 Stainless Steel Cup Point Set Screw, 5/16"-24 Thread, 5/8" Long, Packs of 50 Country of Origin: Taiwan Schedule B #: 731815 ECCN #: EAR99 NLR This transaction is subject to McMaster-Carr Supply Company's terms and conditions of sale. No other terms and conditions of sale shall apply to this transaction. These commodities, technology, or software were exported from the United States in accordance with Export Administration regulations. Diversion contrary to US law is prohibited.	5 PK	\$10.80	\$54.00

Shipping Weight (In kgs): 19

Number of Packages: 1

Package Dimensions:

51 X 97 X 51 CM = .249 CUBIC M

Invoice Amounts:

Merchandise Amount: \$1,010.25

Canadian GST: \$50.53

Shipping Charges: \$22.30

Total (In USD): \$1,083.08

Payment Terms: 2% discount on merchandise only if paid within 10 days, net 30 days

Authorized Signature:

Jason Wolfe

Date:

21-Mar-2014

Name: Jason Wolfe

Title: Operations Mgr.

Remit payment to:

(by mail)

McMaster-Carr Supply Company
PO Box 7690
Chicago, IL 60680-7690 USA

(by wire transfer)

Bank of America Illinois

231 S LaSalle

Chicago, IL 60697

ABA 071000039 Account 86666-02021

SWIFT BOFAUS3N

McMaster-Carr Supply Company
200 Aurora Industrial Pkwy
Aurora, OH 44202-8087 USA
Phone: 330-995-5500 Fax: 330-995-9600
E-Mail: cle.sales@mcmaster.com
Employer Identification Number (EIN): 36-1458720

Invoice: 78144975
Purchase Order: PO23463
Release:
McMaster-Carr Number: 1529877-02

ORIGINAL COMMERCIAL
INVOICE
CERTIFICATE OF ORIGIN

Line	Description	Qty & Unit	Unit Price	Extension
6	67425T33 Modular Small-Parts Cabinet with Boxes, Plastic/Plastic, 16" HT, 15-1/4" WD, 14-3/4" DP 71400-15 Country of Origin: United States Schedule B #: 392690 ECCN #: EAR99 NLR	1 EA	\$83.36	\$83.36
7	7309T1 Mildew-Resistant Sponge, 3-1/2" X 6" X 1", Yellow, Packs of 6 71400-11 Country of Origin: United States Schedule B #: 401699 ECCN #: EAR99 NLR	2 PK	\$5.27	\$10.54
8	26565A173 Metric Left Hand High-Speed Steel Tap, 10 X 1.25 mm, D5 Pitch Diameter, Taper, 4 Flute 71500-45 Country of Origin: United States Schedule B #: 820740 ECCN #: EAR99 NLR	1 EA	\$14.70	\$14.70
9	26015A211 Metric High-Speed Steel Hand Tap, Taper, 10 X 1.25MM, D5 Pitch Diameter, 4 Flute 71500-45 Country of Origin: United States Schedule B #: 820740 ECCN #: EAR99 NLR	1 EA	\$21.51	\$21.51
10	9081T11 Premium Turn-Lock, Three-Blade Male Plug, NEMA L5-15 71400-40 Country of Origin: United States Schedule B #: 853669 ECCN #: EAR99 NLR	1 EA	\$16.58	\$16.58
11	60765A1 Cordless Stapler, with 2 Batteries, 30-Minute Charger, and Canvas Bag 72000-45 Country of Origin: Japan Schedule B #: 846729 ECCN #: EAR99 NLR	1 EA	\$471.66	\$471.66
12	60135A024 Staples for Electric and Manual Staplers, Galvanized Steel, 3/8" Staple Width, 9/16" Leg Length, Boxes of 5000 72000-45 Country of Origin: India Schedule B #: 830520 ECCN #: EAR99 NLR	2 BX	\$15.48	\$30.96
13	9209K551 22MM Panel Cutout Metal Switch Component, Short 2-Position Lever Actuator, Maintained, Black 71400-40 Country of Origin: Peoples Republic of China Schedule B #: 853890 ECCN #: EAR99 NLR	1 EA	\$13.94	\$13.94
14	4991T32 Tube with Angled Stem for 4.10/3.50-4, Tire for Air-Ride Wheel 71725-45 Country of Origin: Vietnam Schedule B #: 401390 ECCN #: EAR99 NLR	2 EA	\$6.38	\$12.76
	NOTE Line 11 is not packaged for shipment by air. By purchasing from McMaster-Carr Supply Company, you agree not to transport or permit others to transport purchased items except in accordance with U.S. law and any other applicable laws.			
	NOTE Tracking number(s) for this shipment: MFA003562717			

Number of Packages: 1

Page 2 of 2



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO23463**

Purchase Order Date 3/21/2014

PO Print Date 3/24/2014

Page Number 1 of 6

Order From :

VU-MCM001

MCMaster-CARR SUPPLY CO,
P.O. BOX 7690
CHICAGO, IL 60680-7690
US

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

REVISED

Contact Name

Vendor Phone 330 995 5500

Ship To Contact

Ship To Phone

Ship Via: FedEx PI collect

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 10

Currency

USD

FOB

FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
----------	--	------------------------	--------------------------------------	----	--------------------------------	---------------	----------------

1	6605K56 AS PER DWG D3551-11 REV. A B115268	HOOK AND LOOP TIE	3/26/2014 Yes 3/26/2014		20.00 Each	\$2.78	\$55.6
---	--	-------------------	-------------------------------	--	---------------	--------	--------

Line Total: \$55.6

2	59915K274 AS PER DWG D4777-1 REV. A B115042	Rod End Bearing	3/26/2014 Yes 3/26/2014		10.00 Each	\$17.14	\$171.4
---	---	-----------------	-------------------------------	--	---------------	---------	---------

Line Total: \$171.4

3	91525A120 AS PER DWG D3456-1 B115051 B115051	washer	3/26/2014 Yes 3/26/2014		200.00 Each	\$0.27	\$53.2
---	--	--------	-------------------------------	--	----------------	--------	--------

Note:

SP 14-3-26

3/24/2014